

# Specification Sheet

**Model No. :** HXJ028F0003

**Description :** 2.80 inch 240x 320 Pixel Resolution, MCU  
8080Interface TN Panel Type TFT LCD  
Module ,W/O Touch Panel.

Rev No	Date	Description
V0	2017-6-28	

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## **CONTENTS**

1. General Specifications
2. Pin Assignments
3. Electrical Specification
  - 3.1 Absolute Maximum Ratings
  - 3.2 Typical Operation Conditions
  - 3.3 Backlight Circuit Characteristics
  - 3.4 LCD Current Consumption
4. Optical Specification
  - 4.1 LCM Optical Characteristics
  - 4.2 Measurement system
5. Mechanical Drawing
6. Reliability Test Items
7. Packing and Storage Specification (Reference only)
  
8. Announcements

# 1. General Specifications

No.	Item	Specification	Unit	Remark
1	LCD Size	2.8	inch	-
2	Panel Type	TN	-	-
3	Resolution	240RGBx320	Pixel	-
4	Display Mode	Normally White	-	-
5	Number of Colors	262K	-	-
6	Viewing Direction	12 O clock	-	Note1
7	NTSC	55%	-	Typ.
8	Contrast Ratio	500	-	
9	Luminance	250	cd/m2	Typ.
10	Module Size	50(H)x69.2(V)x2.45(D)	mm	Note1
11	Panel Active Area	43.2x57.6	mm	Note1
12	Pixel Pitch	0.06x0.18	mm	-
13	Pixel Arrangement	RGB		-
14	Weight	TBD	g	-
15	Driver IC	ST7796S	-	-
16	Driver IC RAM Size	1382400	bit	-
17	Light Source	4-LED light	-	-
18	Interface	MCU 8080	-	-
19	Operating Temperature	-20~+70		-
20	Storage Temperature	-30~+80		-

Note 1: Please refer to the mechanical drawing

## 2. Pin Assignments

Pin No. Pin	Symbol	Function
1-4	DB0-DB3	DATA BUS
5	GND	Ground
6	IOVCC(1.8V)	I/O Circuit Power Supply I/O
7	CS	Chip select pin
8	RS	Register select signal. 0:index register; 1:data register
9	WR	
10	RD	
11	NC	
12-15	TP interface	
16	LEDA	Backlight anode
17-20	LEDK	Backlight cathode
21	NC	
22	DB4	DATA BUS
23-30	DB8-DB15	DATA BUS
31	RESET	Chip reset signal
32	VCC(2.8V)	Analog Power Supply for LCM2.8V 2.8V
33	IOVCC(1.8V)	I/O Circuit Power Supply I/O
34	GND	Ground
35-37	DB5-DB7	DATA BUS

### 3. Electrical Specification

#### 3.1 Absolute Maximum Ratings

Item	Symbol	Value	Unit	Remark
Analog Power Supply Voltage	VCI	-0.3~+6	V	-
Digital Power Supply Voltage	VDD	-0.3~+6	V	-
I/O Power Supply Voltage I/O	IOVCC	-0.3~4.5	V	-

#### 3.2 Typical Operation Conditions

Item	Symbol	Min.	Typ.	Max.	Unit
Analog Supply Voltage	VCI	2.7	2.8	2.9	V
Digital Supply Voltage	VDD	2.7	2.8	2.9	V
I/O Supply Voltage	IOVCC	1.65	1.8/2.8	3.3	V
Input High Voltage	V <sub>IH</sub>	0.8*IOVCC	-	IOVCC	V
Input Low Voltage	V <sub>IL</sub>	0	-	0.2*IOVCC	V
Output High Voltage	V <sub>OH</sub>	0.8*IOVCC	-	-	V
Output Low Voltage	V <sub>OL</sub>	-	-	0.2*IOVCC	V

### 3.3 Backlight Circuit Characteristics

Item	Symbol	Min.	Typ.	Max.	Unit
LED Current	$I_B$	80		-	mA
LED Voltage	$V_f$	3.3			V
Power Consumption	$P_{BL}$	-		-	mW

### 3.4 LCD Current Consumption

Item	Symbol	Typ.	Max.	Unit
Full Mode	VCI	-	-	mA
VCI=2.8V VIOVCC=2.8V Interface TN Type=>All Black Pattern. TN=> IPS Type=>All White Pattern. IPS=> Temperature 25±2°C				
Sleep Mode	VCI	-	-	µA

VCI=2.8VIOVCC=2.8V

DC/DC converter is enabled. Internal oscillator is started and panel scanning is started.

IC

Temperature2525

## 4. Optical Specification

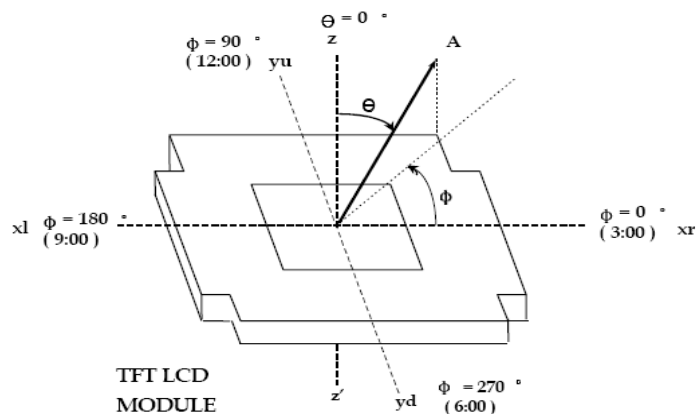
### 4.1 LCM Optical Characteristics

Item		Symbol	Condition	Min.	Typ.	Max.	Unit
Viewing Angle Range	Left	L	CR10	-	45	-	degree
	Right	R		-	45	-	
	Top	T		-	50	-	
	Bottom	B		-	20	-	
Response Time		Ton+Toff	==0	-	16		ms
Contrast Ratio		CR	==0	-	500	-	-
Luminance		L	==0	-	250	-	cd/m <sup>2</sup>
Color Chromaticity (CIE1931)	White	W <sub>x</sub>	Normal ==0	-	0.301	-	-
		W <sub>y</sub>		-	0.337	-	
	Red	R <sub>x</sub>		-	0.621	-	
		R <sub>y</sub>		-	0.332-	-	
	Green	G <sub>x</sub>		-	0.294	-	
		G <sub>y</sub>		-	0.577	-	

	Blue	$B_x$		-	0.141	-	
		$B_y$		-	0.157	-	
Uniformity		$U_L$	$\approx 0$	80	-	-	%
Flicker		-	-	No Visible			-

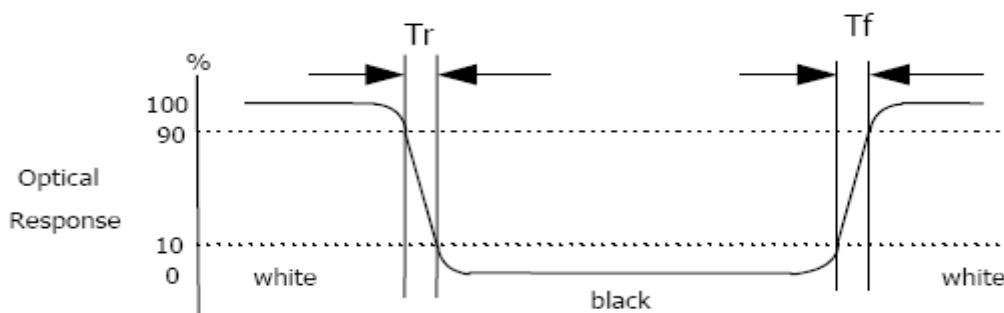
## 4.2 Measurement system

### 4.2.1 LCM Viewing Angle



Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface.

### 4.2.2 Response time



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Response time is the time required for the display to transition from white to black (Rising time,  $T_r$ ) and from black to white (Falling time,  $T_f$ ) for additional information.

#### 4.2.3 Contrast Ratio (CR)

Contrast Ratio (CR) is defined mathematically as:

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

Surface luminance is the center point across the LCD surface 500mm from the surface with all pixels displaying white.



## 6. Reliability Test Items

Test Item	Test Condition	Test result determinant gist
High temperature storage	80324H	Inspection after 2~4hours storage at room temperature, the sample shall be free from defects: ,LCD  2~4  1.Air bubble in the LCD;  2.Non-display; 3.Glass crack; 4. The electrical characteristics requirements shall be satisfied.
Low temperature storage	-30324H	
High temperature operation	70324H	
Low temperature operation	-20324H	
High temperature /humidity	603,90%3%RH24H	
Thermal Shock	-30/0.5h~ +80/0.5h for a total 24 cycles	
Vibration Test	Frequency 10Hz~55Hz~10Hz Amplitude 1.5mm, XYZ direction for total 1H (Packing condition)	
ESD test	2KV, Human Body Mode, 150pF/330 8KV, Air Mode, 150pF/330	

Remark:

1. The test samples should be applied to only one test item.

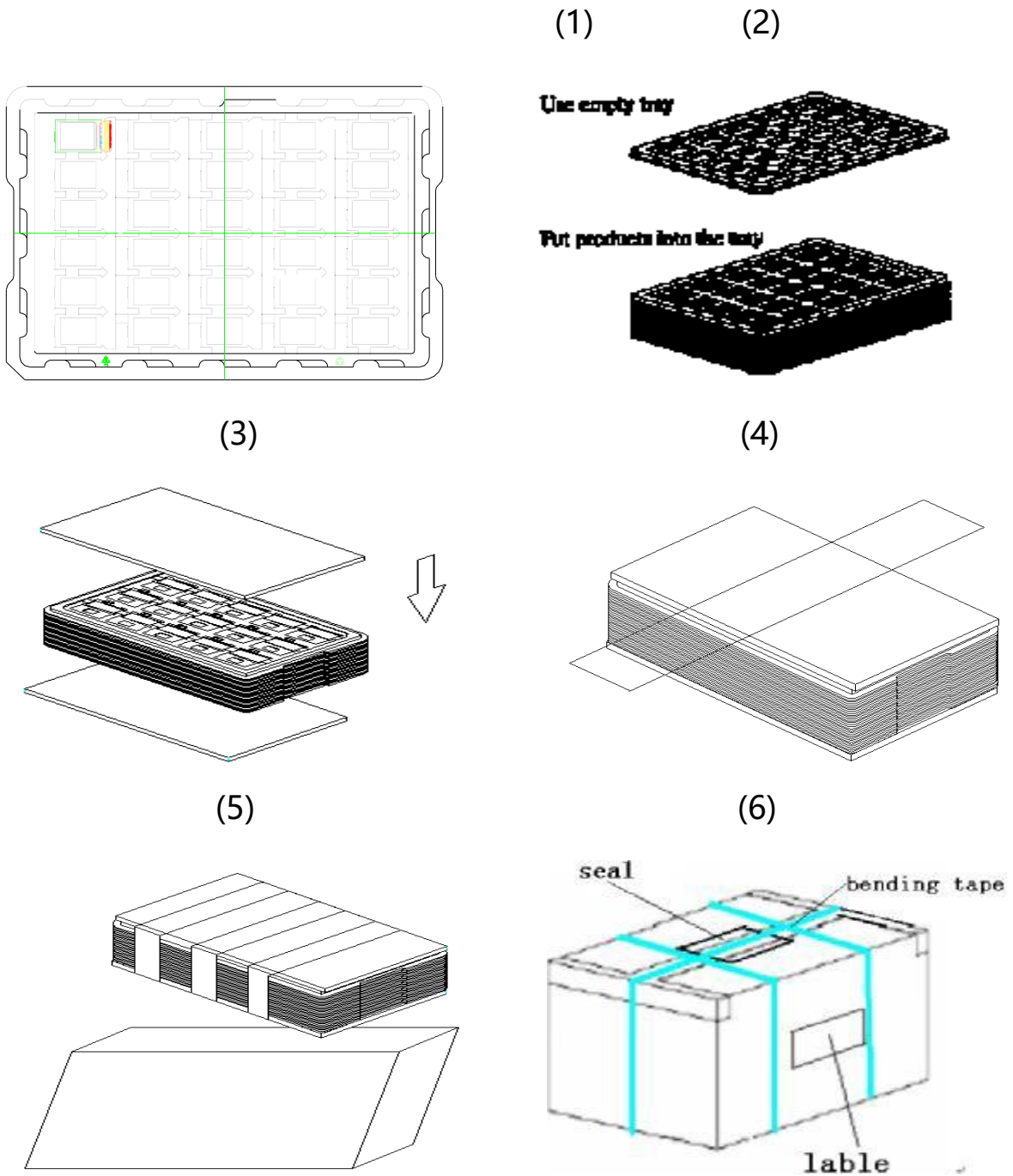
2. Sample size for each test item is 2pcs.

3. Failure Judgment Criterion: Basic Specification, Electrical Characteristic, Mechanical Characteristic, Optical Characteristic.

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## 7. Packing and Storage Specification(Reference Only)

### 7.1 Packing Method



1. Put module into tray cavity. .

2. Tray stacking. .

3. Put 1 foam under the tray stack and 1 foam above. .
4. Fix the cardboard to the tray stack with adhesive tape. .
5. Put the tray stack into carton. .
6. Carton sealing with adhesive tape. .

## **7.2 Storage Method**

1. Store in an ambient temperature of 23C5C, and in a relative humidity of 55% 15%.  
Don't exceed 12 months and expose to sunlight or fluorescent light. 235C 55%15% 12
2. Store in a clean environment, free from dust, active gas, and solvent.
3. Store in antistatic container.

## **8. Announcements**

1. Do not attempt to disassemble or process the LCD module.
2. Do not make extra holes on the printed circuit board, modify its shape or change the positions of components to be attached
3. Except for soldering the interface, do not make any alterations or modifications with a soldering iron; Ensure welding temperature at 320 C to 350 C, the welding time

control within the 10 s, welding note don't stay too long in the same place to avoid scald FPC.

320C-350C 10S

FPC

4. Other matters in not clear before use, please contact our staff to guide.

-END-